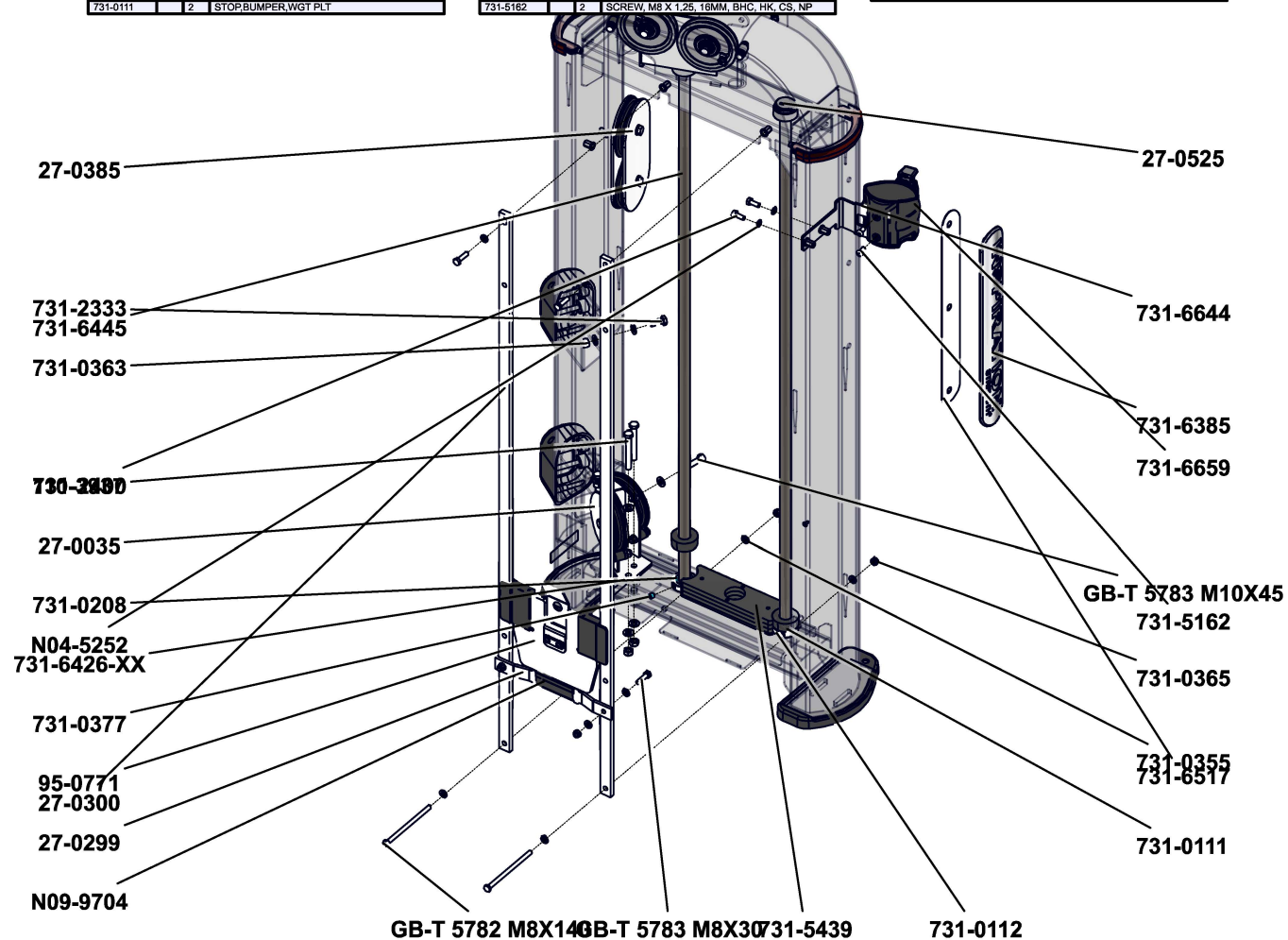


PN	-XX	Qty	Description
27-0035		2	Cover, Pulley, Flat Steel
27-0299		1	STOP, INCREMENTAL, WEIGHT
27-0300		2	GUIDE ROD, AOW
27-0385		2	PLATE, BLOCK, PULLEY, Ø120mm, 2
27-0525		2	CAP, GUIDE ROD
95-0771		1	WEIGHT 5lb, ADD ON
110-3817		6	SCREW, M10x1.5, 50MM, HHC, HE, AS, 12.9, ZC, PT
110-3899		4	SCREW, M8x1.25, 30, HHC, HE, AS, 12.9, ZP, PT
110-3937		2	SCREW, M8x1.25, 20mm, HHC, HE, AS, ZC, Grd-12.9
731-0111		2	STOP, BUMPER, WGT, PLT

PN	-XX	Qty	Description
731-0112		2	SET COLLAR, GUIDE ROD, Ø22, 4mm
731-0208		2	MACHINE WASHER 25MM ID
731-0355		20	WASHER, PLAIN, M8, NARROW
731-0363		10	NUT, M10X1.5, NYLOC
731-0365		10	NUT, M8 X 1.25, NYLOC, JAM
731-0377		4	SCREW, M10 X 1.5, 12mm, FPS, HK
731-2333		2	SCREW, M10X1.0, 25MM, HHC, HE, CS, BZ
731-2356		2	SCREW, M8x1.25, 70, HHC, HE, AS, 12.9, ZP, PT
731-2400		2	SCREW, M10X1.0, 80MM, HHC, HE, CS, BZ
731-5162		2	SCREW, M8 X 1.25, 16MM, BHC, HK, CS, NP

PN	-XX	Qty	Description
731-5439		1	STOP, WEIGHT STACK
731-6385		1	BADGE, TOWER, PRODUCT NAME
731-6426-XX	-19	1	WELD, LOWER, DOUBLE PULLEY, TOWER
731-6445		2	GUIDE, ROD, Ø22MM X 1305MM
731-6517		1	BADGE, TOWER, PRODUCT NAME
731-6644		1	MOUNT, BOTTLE HOLDER, FRAME
731-6659		1	ASSY, WATER/PHONE, HOLDER
N04-5252		2	WASHER, LOCK, M8
N09-9704		1	STOP, CHANNEL, AOW



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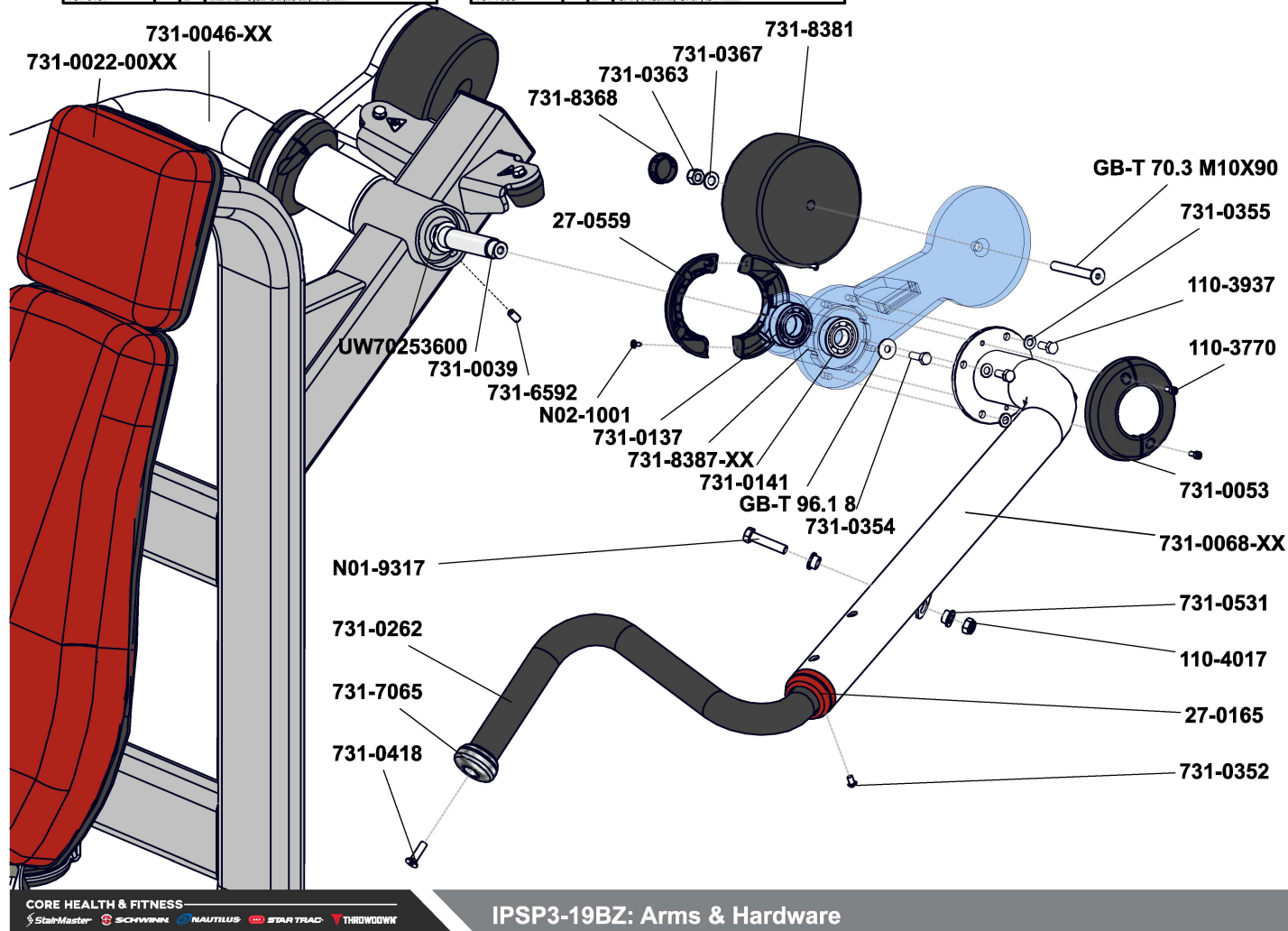
StairMaster SCHWINN NAUTILUS STAR TRAC THROWDOWN

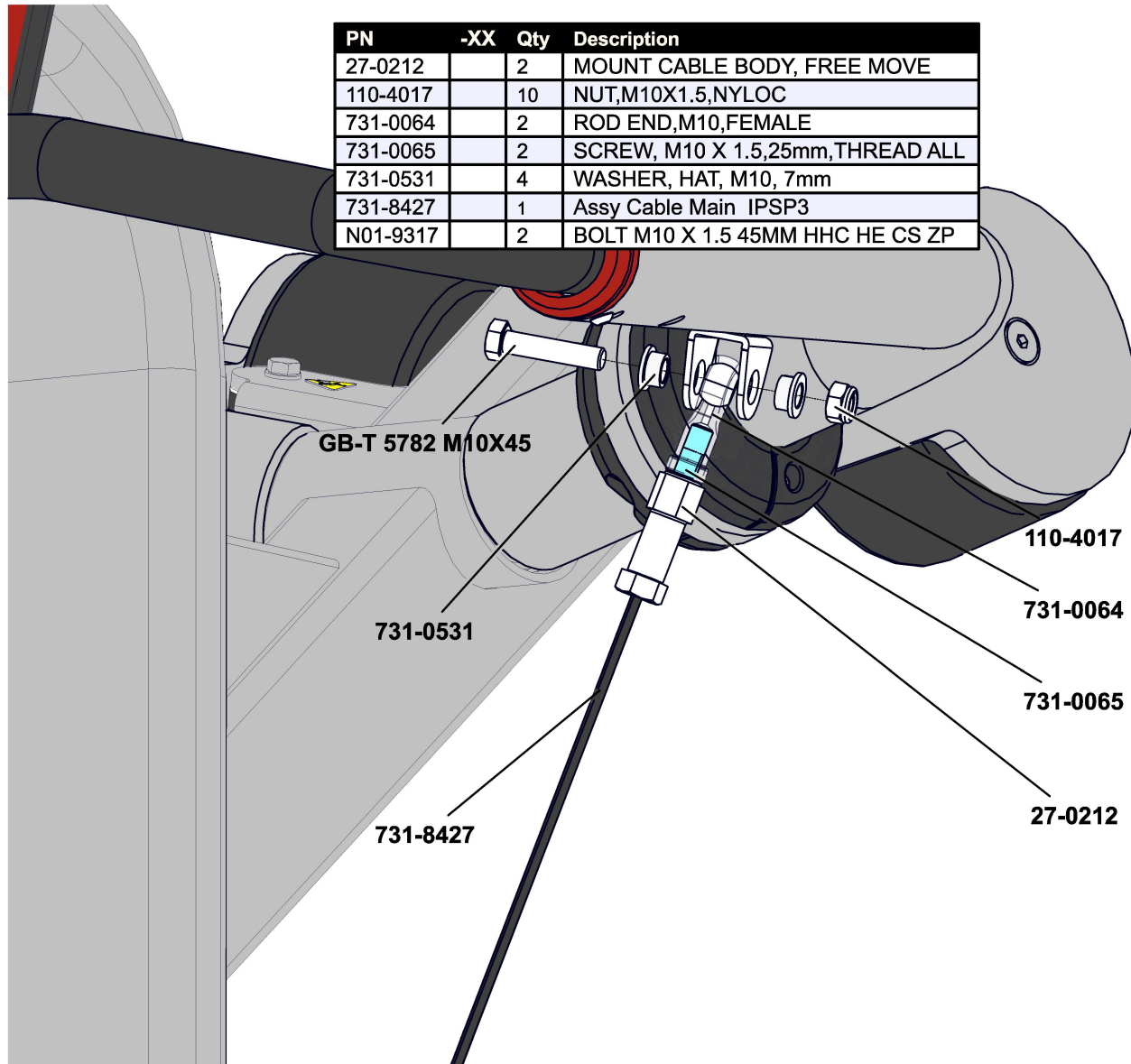
IPSP3-19BZ: AOW, Pulley Weld & Other Tower Frame Parts

PN	-XX	Qty	Description
27-0165		2	BASE, HANDLE GRIP ARMS
27-0559		4	CAPS, ARMS INSIDE COVER
110-3770		4	SCREW, M5X0.8, 12mm, SHC, HK, AS, ZP, Gr 10.9
110-3937		10	SCREW, M8x1.25, 20mm, HH, HE, AS, ZC, Grd-12.9
110-4017		10	NUT, M10X1.5, NYLOC
731-0022-00XX	-B2	1	ASSY/UPHOLSTERY HEAD REST
731-0039		2	SHAFT ARM MOUNT BEARINGS
731-0046-XX	-19	1	WELD ARM SHLDR PRESS RIGHT
731-0053		4	CAP ARMS SHLDR PRESS
731-0068-XX	-19	1	WELD ARM SHLDR PRESS LEFT
731-0137		2	BEARING, 52 OD, 25 ID, X 15MM

PN	-XX	Qty	Description
731-0141		2	BEARING 47 OD 20 ID X 14MM
731-0262		2	GRIP BAR, HANDLE, AB
731-0352		2	SCREW, M6X0.8, 10MM, BHC, HK
731-0354		4	SCREW, M8 X 1.25, 25mm, FHM, HE
731-0355		59	WASHER, PLAIN, M8, NARROW
731-0363		12	NUT, M10X1.5, NYLOC
731-0367		39	WASHER, PLAIN, M10
731-0418		5	SCREW, M8 X 1.25, 30mm, FHM, HK, CS
731-0531		4	WASHER, HAT, M10, 7mm
731-6592		2	SETSCREW, M8x1.25x16
731-7065		2	CAP, INSIDE, GRIP, Ø41MM

PN	-XX	Qty	Description
731-8368		4	HOLE PLUG, FLUSH, 1"
731-8381		2	6" Counter Weight 3" Wide
731-8387-XX	-19	2	LINKAGE, MOVEMENT ARM, IPSP2B/IPSP3
GB-T 70.3 M10X90		2	SCREW, M10 X 90MM FHM, GD10.9, DACROMET
GB-T 96.1 8		2	WASHER, GB-T 96.1 8
N01-9317		2	BOLT, M10 X 1.5, 45MM, HH, HE, CS, ZP
N02-1001		24	SCREW, M4.0 x 10L, PHT, PH, CS, ZP
UW70253600		2	MACHINE WASHER 25MM ID

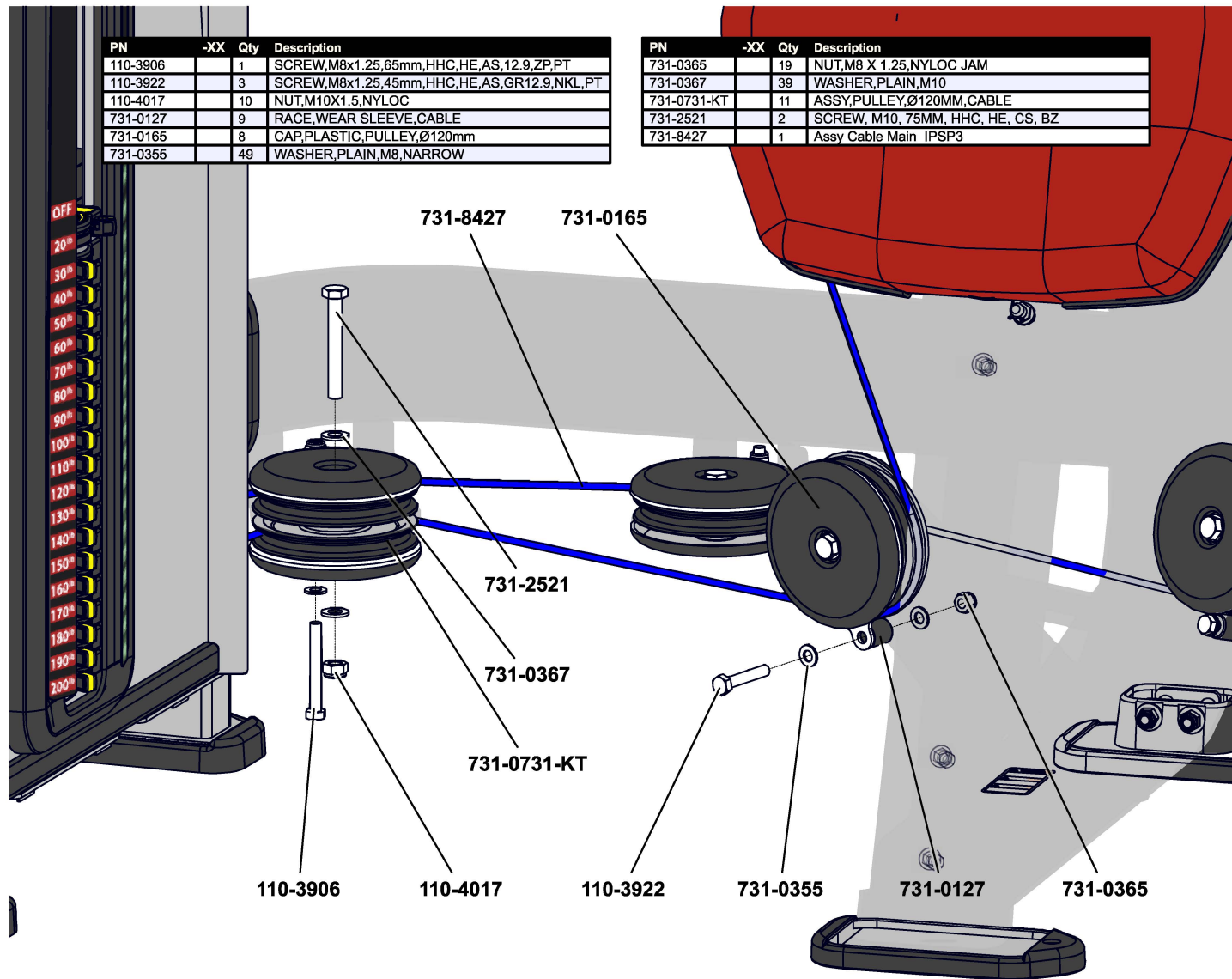




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IPSP3-19BZ: Connection Bracket



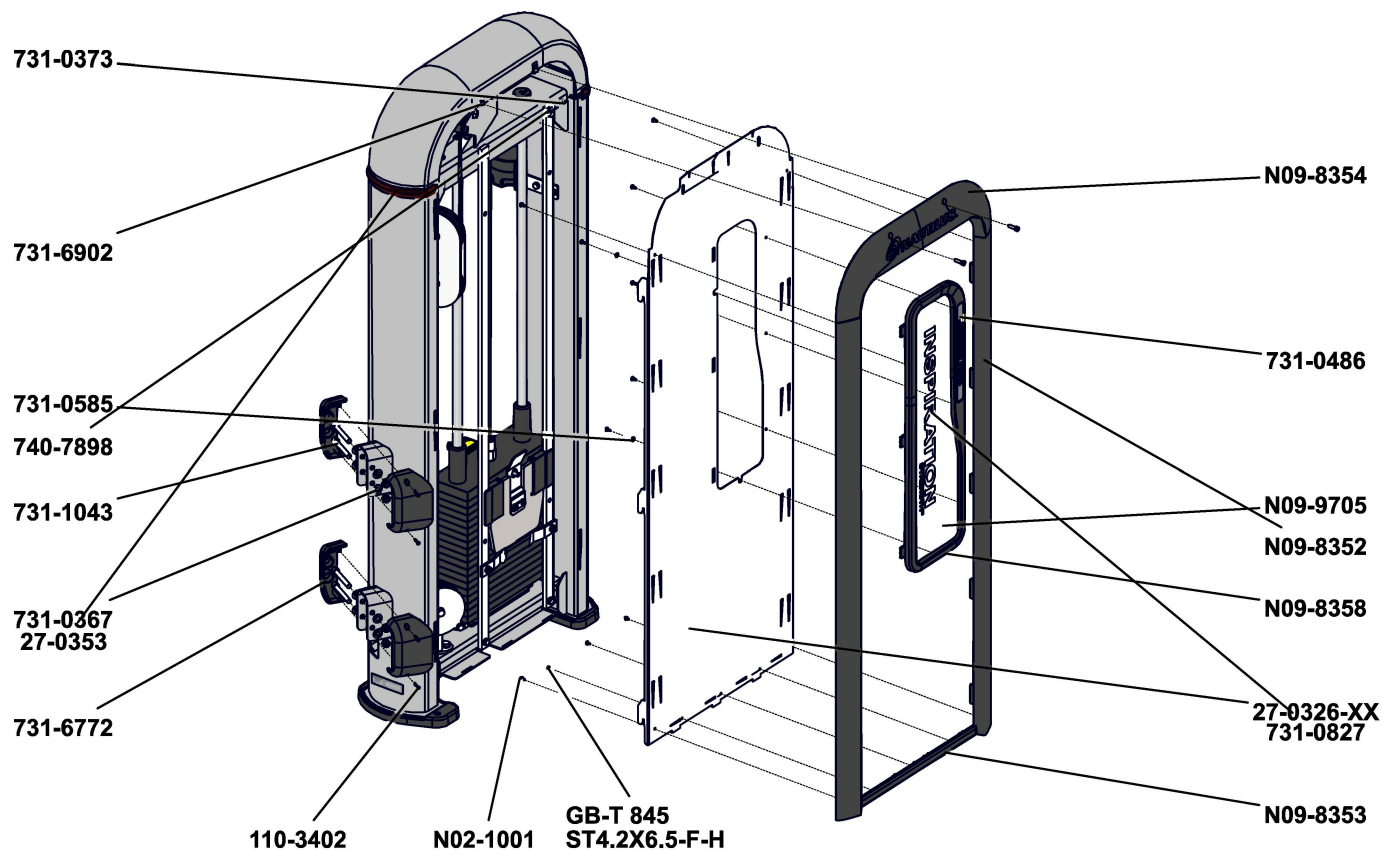
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IPSP3-19BZ: Lower Pulleys

PN	-XX	Qty	Description
27-0326-XX	-19	1	SHROUD, OUTSIDE, NARROW, 16 GA STL
27-0353		2	TRIM, BEAUTY RING, TOWER, IP3
110-3402		4	SCREW, M4x0.7x19L_PHT, PH, CS, BZ
731-0367		29	WASHER, PLAIN, M10
731-0373		8	WASHER, PLAIN, M6
731-0486		2	STICKER, NAME, SHOULDER PRESS
731-0585		2	WASHER, M4
731-0827		1	STICKER, IN, ST, REVERSE
731-1043		4	SCREW, M10x1.5, 75MM, SHC, HK, ZP
731-6772		2	COVER, MOLDED, TOWER CROSSMEMBER

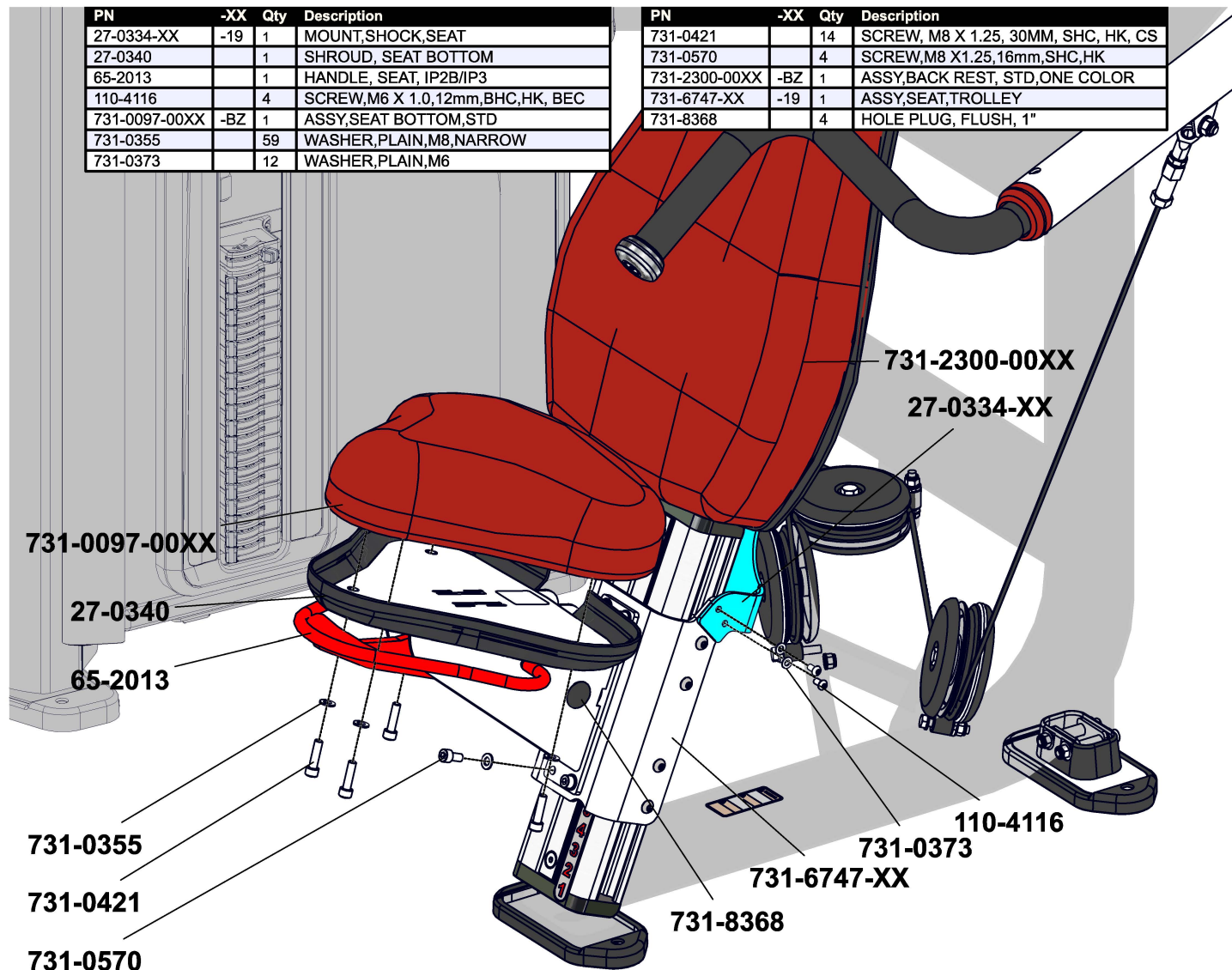
PN	-XX	Qty	Description
731-6902		4	SPEED NUT, U-STYCLE CLIP-ON NUT, M6
740-7898		8	SCREW, M6x1.0, 20mm, SHC, HE
GB-T 845 ST4.2X6.5-F-H		6	SCREW, GB-T 845 ST4.2X6.5-F-H
N02-1001		20	SCREW, M4.0 x 10L_PHT, PH, CS, ZP
N09-8352		4	PLASTIC, SHROUD, SIDE TRIM
N09-8353		2	PLASTIC, SHROUD, BASE TRIM, NARROW TOWER
N09-8354		2	PLASTIC, SHROUD, TOP TRIM, NARROW TOWER
N09-8358		1	WINDOW TRIM HOUSING, SHORT
N09-9705		1	WINDOW, SHROUD, TEXTURED PC



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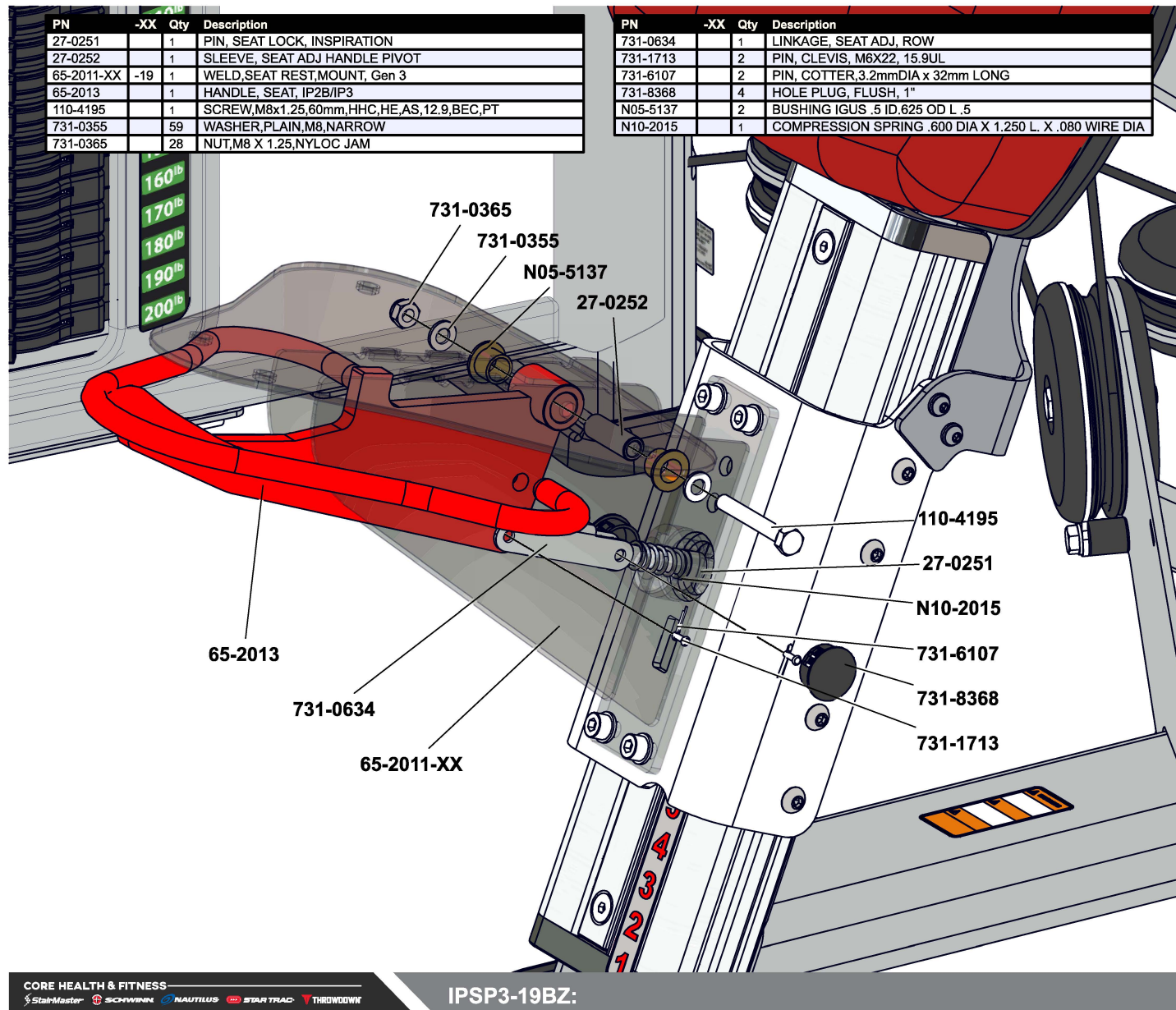
IPSP3-19BZ: Rear Tower Shroud Detail



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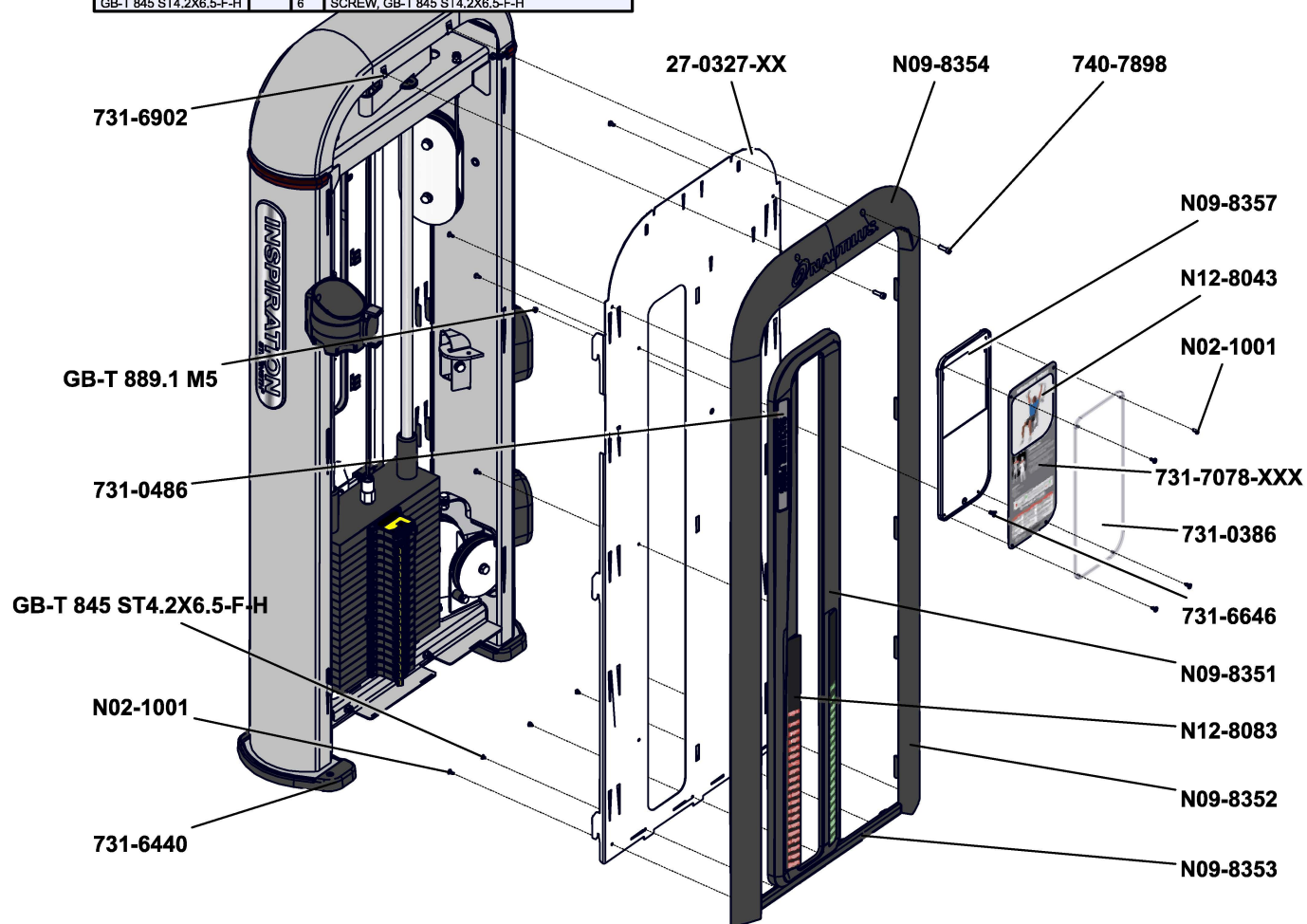
StairMaster SCHWINN NAUTILUS STAR TRAC THROWDOWN

IPSP3-19BZ: Seat Detail, Trolley Assembly



PN	-XX	Qty	Description
27-0327-XX	-19	1	SHROUD, INSIDE, NARROW, 16 GA STL
731-0386		1	PLACARD, HOUSING, INNER
731-0486		2	STICKER, NAME, SHOULDER PRESS
731-1957		1	NUT, M5, NYLOCK
731-6440		2	FOOT, TOWER, STANDARD, BOOT
731-6646		1	NUT, M5X0.8, 12MM, HK, NY, BLACK
731-6902		4	SPEED NUT, U-STYLE CLIP-ON NUT, M6
731-7078-XXX	-USA	1	STICKER, PLACARD, IPSP2
740-7898		8	SCREW, M6x1.0, 20mm, SHC, HE
GB-T 845 ST4.2X6.5-F-H		6	SCREW, GB-T 845 ST4.2X6.5-F-H

PN	-XX	Qty	Description
N02-1001		20	SCREW, M4.0 x 10L, PHT, PH, CS, ZP
N09-8351		1	PLASTIC, SHROUD, WT. STACK ACCESS
N09-8352		4	PLASTIC, SHROUD, SIDE TRIM
N09-8353		2	PLASTIC, SHROUD, BASE TRIM, NARROW TOWER
N09-8354		2	PLASTIC, SHROUD, TOP TRIM, NARROW TOWER
N09-8357		1	PLACARD, HOUSING BASE
N12-8043		1	LENTICULAR, IPSP3
N12-8083		1	DECAL, WT STACK 20-200, IP3



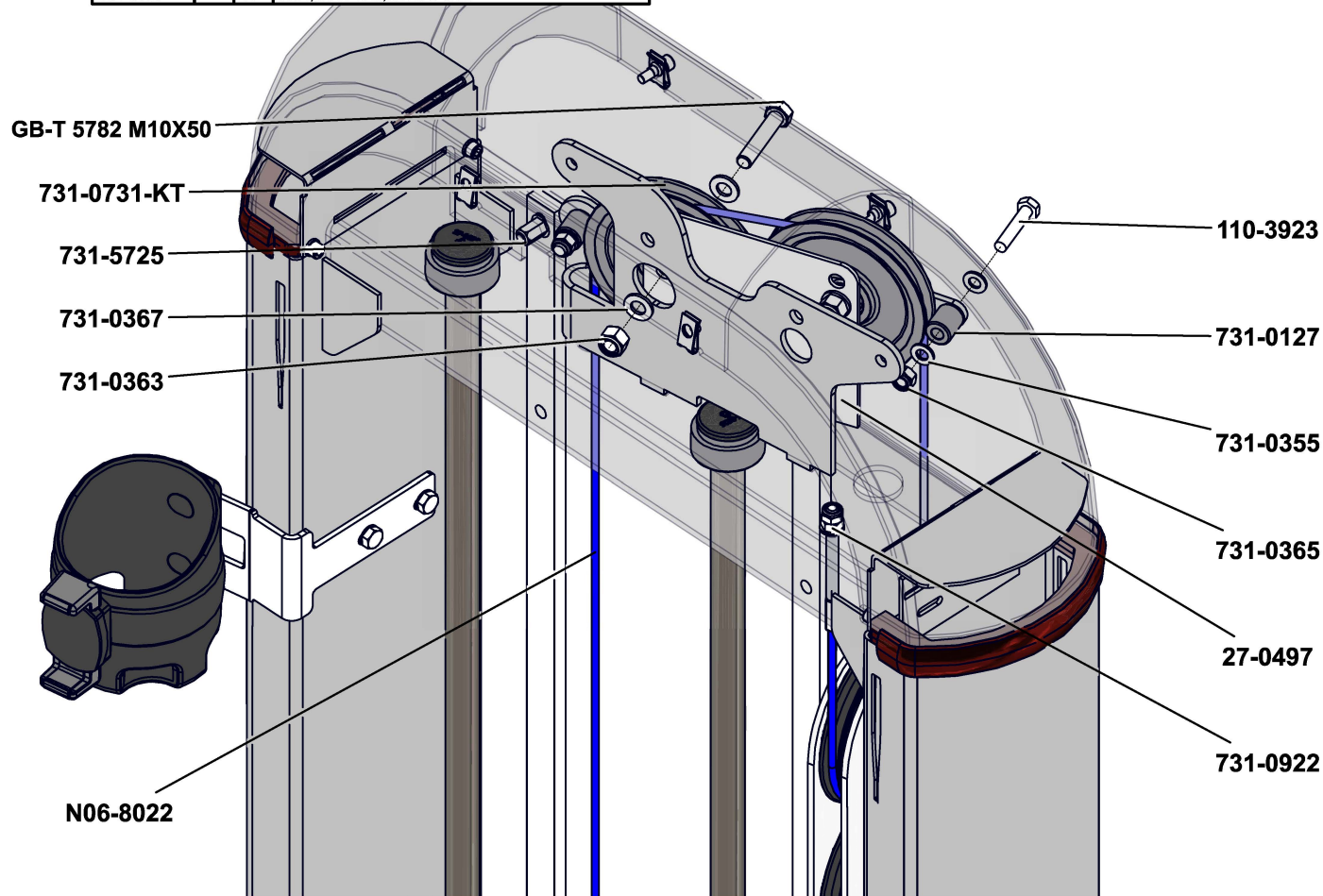
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IPSP3-19BZ: Front Tower Shroud Detail

PN	-XX	Qty	Description
27-0497		1	PLATE, PULLEY REINFORCEMENT
110-3817		6	SCREW,M10x1.5,50MM,HHC,HE,AS,12.9,ZC,PT
110-3923		4	SCREW,M8x1.25,40mm,HHC,HE,AS,GR12.9,NKL,FT
731-0127		4	RACE,WEAR SLEEVE,CABLE
731-0355		20	WASHER,PLAIN,M8,NARROW
731-0363		10	NUT,M10X1.5,NYLOC
731-0365		10	NUT,M8 X 1.25,NYLOC JAM

PN	-XX	Qty	Description
731-0367		29	WASHER,PLAIN,M10
731-0731-KT		6	ASSY,PULLEY,Ø120MM,CABLE
731-0922		1	NUT,M8X1.25,JAM
731-5725		6	RIVET NUT, HEX HEAD, M8
N06-8022		1	ASSY,CABLE,WT STACK, (OPT-WT-46, 200 LB)



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IPSP3-19BZ: Weight Tower Upper Pulleys Detail

The diagram illustrates the IPNEW 240lb Test Machine, a vertical force testing device. Key components are labeled with callouts:

- 17-4230**: ASSEM, Top Plate, IPNEW, 240lb
- 17-4252-KT**: SWITCH KIT, LnL, AOW, IP3, TOP PLATE W/5LB/2.3 KGS DECAL
- N12-8085**: PLATE, BOTTOM, IPNEW, 10lb
- 17-4261**: SWITCH KIT, LnL, BOTTOM PLATE, IP3
- 17-4262-KT**: SWITCH KIT, LnL, BOTTOM PLATE, IP3
- N02-9337**: NUT, M12 X 1.5, NARROW
- 731-5058**: M5 x 0.8 x 14 Phillips Pan Head Screw
- N09-1301**: Bushing, 10 LB Bottom Plate, IPNEW
- N12-8083**: DECAL, WT STACK 20-200, IP3
- N12-8085**: DECAL, SWITCH ADD-ON-WEIGHT, 5 LBS/2.3KGS

A detailed view of the weight stack is provided, showing two columns of weights with their respective values in both pounds (LBS) and kilograms (KGS):

LBS	KGS
20	9.07
30	13.61
40	18.14
50	22.68
60	27.22
70	31.75
80	36.29
90	40.82
100	45.36
110	49.90
120	54.43
130	58.97
140	63.50
150	68.04
160	72.57
170	77.11
180	81.65
190	86.18
200	90.72

Note: Replacement labels include both LBS and KGS versions.

Note: Replacement labels include both L and KGS versions